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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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RBT18700A
Job Sheet 182108



5701

Part No: RBT18700A

Job Qty: 2 ea

Part Name: Engine Stand C47 Adapter (2 Per Set)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Part Created: 8/17/18

Job Tracking No:

Due Date: 8/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18700A Rev A IPP Rev A 18.02.20 New issue DP Verify DD/IPP Rev. B 18.08.17 new DWG DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/30/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	2 pcs		8/30/18	0.00	0.20	Small Fab-3		MCC DAS
120	QC	2 pcs		8/30/18	0.00	0.00	QC5		SEP 27 2018 68
130	Packaging	2 pcs		8/30/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-FG	2 Ea		8/30/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - Assemble as per DWG see note 8 and 9.

DAS SEP 28 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18700A-1	C47 Adapter 150	4 Ea (2 ea)	90-Start up Operation	5104019
91251A621	SOCKET HD CAP SCREWS 3/8-16 UNC x 5/8 BLACK 50	16 Ea (8 ea)	110-Small Fab	5020225
RBT18700A-2	Bolt Modified 160	12 Ea (6 ea)	110-Small Fab	5103747

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18700A-1	4	0	0
110-Small Fab	91251A621	16	475	0
	RBT18700A-2	12	0	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 11:50 AM dart.logan.david



Container No: S114263



Part: RBT18700A

Job No: 182108

Serial No/Batch: S114263

Revision: A

Inspector:

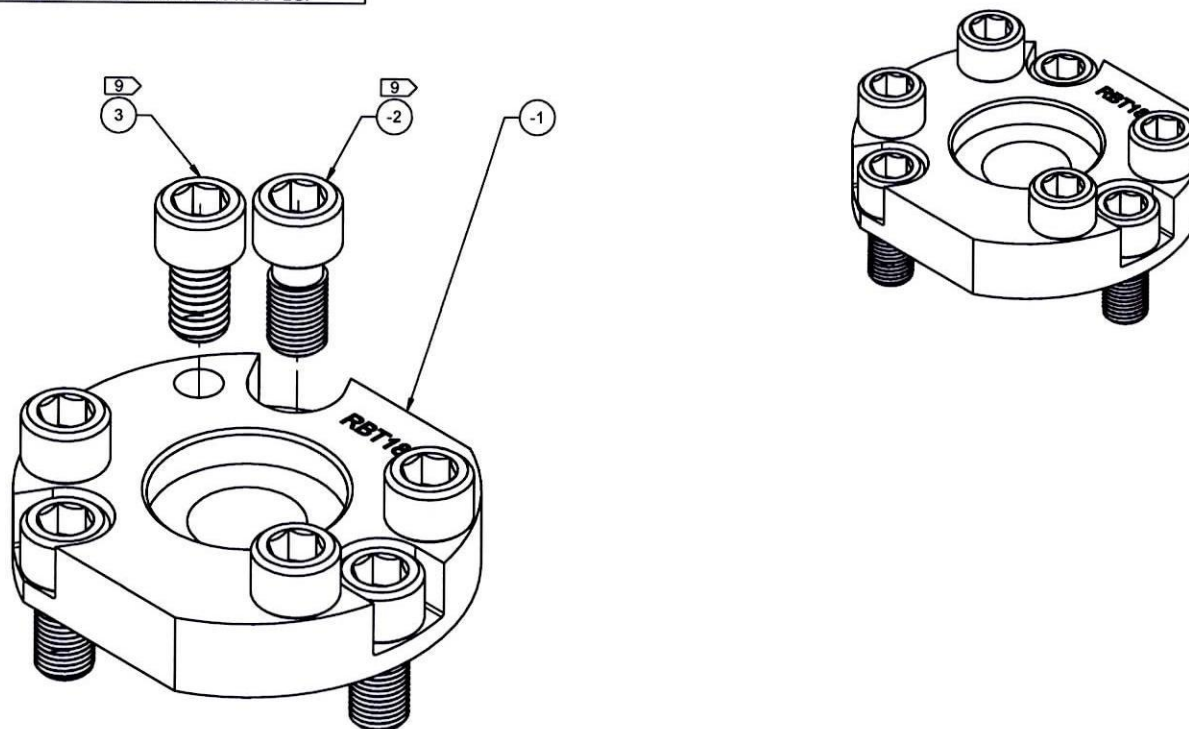
Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Date: 09/27/18

ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18700A-1	C47 ADAPTER
-2	6	RBT18700A-2	BOLT MODIFIED
3	8	McMaster#91251A621 OR EQUIV	STEEL SOCKET HEAD SCREW 3/8"-16 x 5/8" LG.



RBT18700A ENGINE STAND C47 ADAPTER (2 PER SET)
ONLY 1 SHOWN FOR CLARITY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEM -2 AND ITEM 3 HAND TIGHT

A	NEW ISSUE, REDRAWN FROM REDBARN AUTOCAD FILE	18-785	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 1 OF 3
APPROVED	<i>ML</i>	TITLE	SCALE
DATE	8/17/2018	ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
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